

# Exhibit A

N #	SPECIFIC GRAVITY (g/cc)	SCREW FAILURE (%)	WOOD FLOUR LOADING (ph)	ACRYLIC MODIFIER LOADING (ph)	BLOWING AGENT LOADING (ph)
5	1.17	100	100	4	0.5
1	1.16	100	68	4	0.5
3	1.11	100	84	7	0.5
5	1.09	100	68	10	0.5
6	1.08	100	84	10	0.5
2	1.07	72	100	10	0.5
3	1.09	60	100	4	1.5
9	1.02	52	84	4	1
7	1.06	44	68	4	1.5
12	0.99	40	100	10	1
15	0.93	40	68	10	1
10	0.98	36	68	7	1
11	0.94	24	100	10	1.5
14	0.97	20	100	7	1.5
13	0.89	8	84	10	1.5
4	0.83	0	68	10	1.5

BEST AVAILABLE COPY